



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.9701
Job Sheet 168262



Part No: 646.9701

Job Qty: 4 ea

Part Name: Cutter Sub Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/13/17

Job Tracking No:

Due Date: 11/16/17

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV D2 SHEET 1 IPP REV:A 12.08.13 NEW ISSUE DD VERF:JFS IPP REV :B AS PER REV D 16-03-07 JLM VERIFIED BY:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		11/16/17	0.00	0.00	Start Up Stores/Pkg-2		
110	Packaging	4 pcs		11/16/17	0.00	0.00	Packaging1		
120	Small Fab	4 pcs		11/16/17	0.00	0.11	Small Fab		
130	QC	4 pcs		11/16/17	0.00	0.00	QC5		
140	Packaging	4 pcs		11/16/17	0.00	0.00	Packaging3		
150	QC21-SA	4 Ea		11/16/17	0.00	0.00	QC21		

Part Op 120 - Assemble as per dwg and apply locitite 598 on all faying surfaces per note . A/R RTV LOCTITE 598: 17/12/17

Descriptions: exp. date: 06/19

140 - ***IDENTIFY AS PER IAW MPP-120***

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	646.9701 <u>5019073</u>	4	56	0	0
	646.9711 <u>5019074</u>	8	106	0	0
	MS210-08 <u>5019075</u>	24	2,967	0	0
	MS27039-08-19 <u>5019075</u>	24	819	0	0
	NAS1149FN832P	48	3,722	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE

S019094



Cutter Sub Assembly

PART NO:
Revision:
Operation:
Change No:

646.9701

Start up Operation

Mfg Date: 12/08/17
Job No: 168262

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